

# 3D PRINTING SERVICES

## PRINTING SPECIFICATIONS

- Parts must be supplied print ready (STL Format)
- Files are reviewed by our team to confirm 'print ready'. If not we will advise you
- Parts must fit in our print space (150mm x 150mm x 150mm)
- Minimum charge is 1 Hour, additional print time is charged to the nearest 15 minutes
- Oriartis reserves the right to not print parts if deemed unsuitable
- Occasionally prints fail. Where we encounter a failed print due to an issue with our printer(s), we will re-print at no additional cost
- Print files over 4 hours need to be scheduled
- All parts must be pre-paid before printing commences

## PRINT COLLECTION

- If you have signed up to the Oriartis Tesla Turbine Design course you will receive your 3D printed components free of charge at the beginning of each lecture
- Parts can be collected during normal working hours from us by prior arrangement
- Out of hours collections (after 5pm and to 7pm) incur a £6.00 charge
- Next day Fed-Ex delivery: £8.00 (1pm cut-off)

## STANDARD PRINT RATES

Material	Standard (48 Hrs)	Rapid (24 Hrs)	Same Day
	Minimum Charge / 1 Hr Print time	Minimum Charge / 1 Hr Print time	Minimum Charge / 1 Hr Print time
PLA (White)	£8.25	£10.73	£14.44
ABS (White)	£9.75	£12.68	£17.06
Ninjabflex	£9.75	£12.68	£17.06

Students who sign up for the Oriartis tesla turbine design course will be given enough printer credits to print one set of the course components.

## MEMBERS PRINT RATES

Material	Standard (48 Hrs)	Rapid (24 Hrs)	Same Day
	Minimum Charge / 1 Hr Print time	Minimum Charge / 1 Hr Print time	Minimum Charge / 1 Hr Print time
PLA (White)	£7.50	£9.00	£12.00
ABS (White)	£8.50	£10.20	£13.60
Ninjabflex	£9.00	£10.80	£14.40

Participants of the Oriartis Tesla Turbine Design course will receive one free membership subscription.

Memberships cost £22 and are valid 1st October - 31st July

